



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D145-762-043
Job Sheet 190892



Part No: D145-762-043

Job Qty: 1 pcs

Part Name: Replacement Std Skidtube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/19

Job Tracking No:

Due Date: 3/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV.D DD VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		3/26/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
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							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S162073

Part: D145-762-043

Job No: 190892

Serial No/Batch: S162073

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 18/04/17, 18/05/17, 18/06/17, 18/07/17, 18/08/17, 18/09/17, 18/10/17, 18/11/17, 18/12/17, 19/01/18, 19/02/18, 19/03/18, 19/04/18, 19/05/18, 19/06/18, 19/07/18, 19/08/18, 19/09/18, 19/10/18, 19/11/18, 19/12/18, 20/01/19, 20/02/19, 20/03/19, 20/04/19, 20/05/19, 20/06/19, 20/07/19, 20/08/19, 20/09/19, 20/10/19, 20/11/19, 20/12/19, 21/01/20, 21/02/20, 21/03/20, 21/04/20, 21/05/20, 21/06/20, 21/07/20, 21/08/20, 21/09/20, 21/10/20, 21/11/20, 21/12/20, 22/01/21, 22/02/21, 22/03/21, 22/04/21, 22/05/21, 22/06/21, 22/07/21, 22/08/21, 22/09/21, 22/10/21, 22/11/21, 22/12/21, 23/01/22, 23/02/22, 23/03/22, 23/04/22, 23/05/22, 23/06/22, 23/07/22, 23/08/22, 23/09/22, 23/10/22, 23/11/22, 23/12/22, 24/01/23, 24/02/23, 24/03/23, 24/04/23, 24/05/23, 24/06/23, 24/07/23, 24/08/23, 24/09/23, 24/10/23, 24/11/23, 24/12/23, 25/01/24, 25/02/24, 25/03/24, 25/04/24, 25/05/24, 25/06/24, 25/07/24, 25/08/24, 25/09/24, 25/10/24, 25/11/24, 25/12/24, 26/01/25, 26/02/25, 26/03/25, 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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					QC 4 - 26	
120 QC 4	1 pcs	3/26/19	0.00 0.00		QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	9-89 DAS 69 DAS 46 9-89
					QC 4 - 9	
					QC 4 - 46	
					Packaging 3 - 1 - B4B	9-89 DAS 69 DAS
130 Packaging 3-1 - Stock - B4B	1 pcs	3/26/19	0.00 0.00		Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
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					Packaging 3 - 27 - B4B	
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					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
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					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	1 pcs	3/26/19	0.00 0.00		DC - 1 - B4B	MAR 13 2019
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	3/26/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	MAR 13 2019 DAS 70 9-89

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D145-762-043

135 - Photocopy bluefile & type labels per PPP D145-762-043 CHG006

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4680-041	Skidtube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145805
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4680-041	1	2	0
Part Specifications				
Specifications could not be found.				

Plex 2/19/19 2:28 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					